

ROYAL 7720

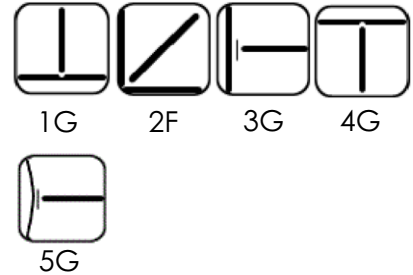
Applications

Wear resistant surfacing of mild and low alloy steel, building machines, digger teeth ,bucket edges, conveyor screws , mixing wings, oil expeller worms, scrapper blades, cement die rigs, muller tyres, ploughshares etc.

Characteristics on Usage

Hard wear resistant deposit.

Welding Positions



LOW HEAT INPUT ELECTRODE

Mechanical Properties Of Weld Metal

HARDNESS
ON III rd LAYER

58 - 62 RC

Packing and Welding Current

SIZE (mm)	KG PER PACKET	KG PER CARTON	In Amps
2.50 X 350	2	10	90 – 110
3.15 X 350	2	10	110 - 140
4.00 X 350	2	10	140 – 180