



# न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड

(भारत सरकार का उद्यम)

## NUCLEAR POWER CORPORATION OF INDIA LIMITED

(A Government of India Enterprise)

गुणवत्ता आश्वासन निदेशालय

### Directorate of Quality Assurance

नामिकीय ऊर्जा भवन, अनुशक्तिनगर मुंबई-४०० ०९४.

Nabhikiya Urja Bhavan, Anushaktinagar, Mumbai-400 094.

(C I No. U40104MH1987GOI149458)



NPCIL/QAD/APPR/Welding Consumables/70

April 11, 2022

### LETTER OF APPROVAL

**Sub:** Renewal for Approval of M/s Royal Arc Electrodes Ltd. for Manufacturing of welding consumable brand

This is to certify that M/s Royal Arc Electrodes Ltd. for manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of the brand is tested during this approval process) in accordance with the classification SFA 5.1 of ASME Section II Part C and confirm that the Lot/Batch of this brand meets the requirements stipulated therein and following QMS of supplier which is as per ISO 9001.

**Name of Vendor** : M/s Royal Arc Electrodes Ltd.

**Address** : Plot No.6, Survey No. 91/ Paiki-4,  
Near Sheela Foam, Village - Zaroli (Bhilad),  
Tal- Umbergaon, Dist- Valsad, Gujarat - 396105

**Brand name** : **Classification**

ROYAL THERM SPL. E7018-1

This renewal of approval is valid upto **March 2027**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Royal Arc Electrodes Ltd. for manufacturing of the consumable brand as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.1 of ASME Section II Part C for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification including NPCIL QMS requirements. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class C3 as defined in SFA 5.1 of ASME Section II Part C. For conventional jobs, lot classification and Level of Testing shall be as used during this approval process.

(A.K. Deshmukh)

AD (QA) with ED power

Cc: Shri Anoop Singh, ACE & Head RQAC (Vadodara & Dahej) : For Information.